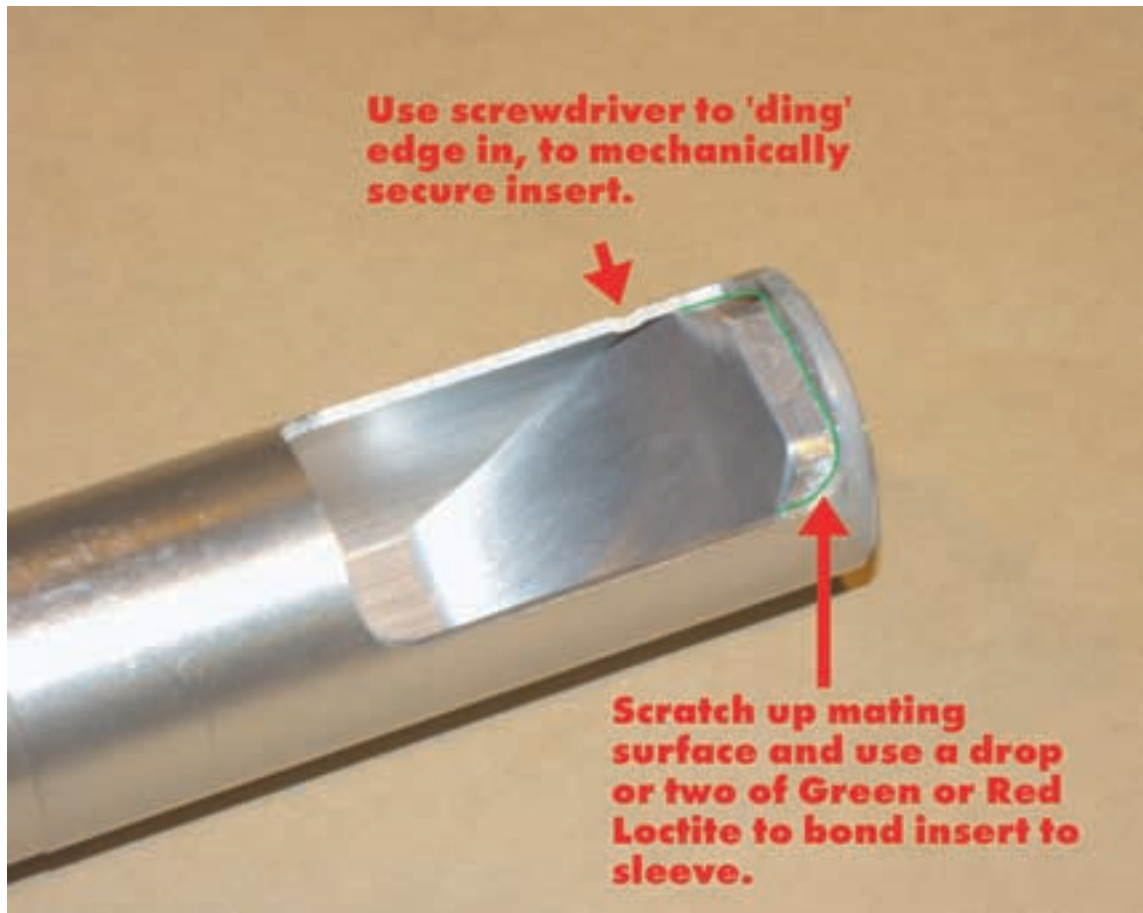


# **Pineapple Racing**

## **6-port insert installation Instructions**



- Step 1: Carefully clean your stock 6-port sleeves.**
- Step 2: Scratch up mating surfaces.**
- Step 3: Place one or two drops of Green or Red Loctite at end of sleeve.**
- Step 4: Press insert in place using finger pressure only. If it binds, there is a problem. STOP and call us!**
- Step 5: For insurance, mechanically secure insert in place by 'dinging' edge of sleeve in slightly with a screwdriver.**

**Disclaimer: Pineapple Racing cannot be responsible for improperly installed inserts. If you do not feel capable of doing this work, we will gladly do it for you for free. Simply mail us your sleeves and inserts. We will install them and get them back in the mail within one day if possible. Please call the shop for mailing instructions.**